



الباطنة للطاقة  
AL BATINAH POWER

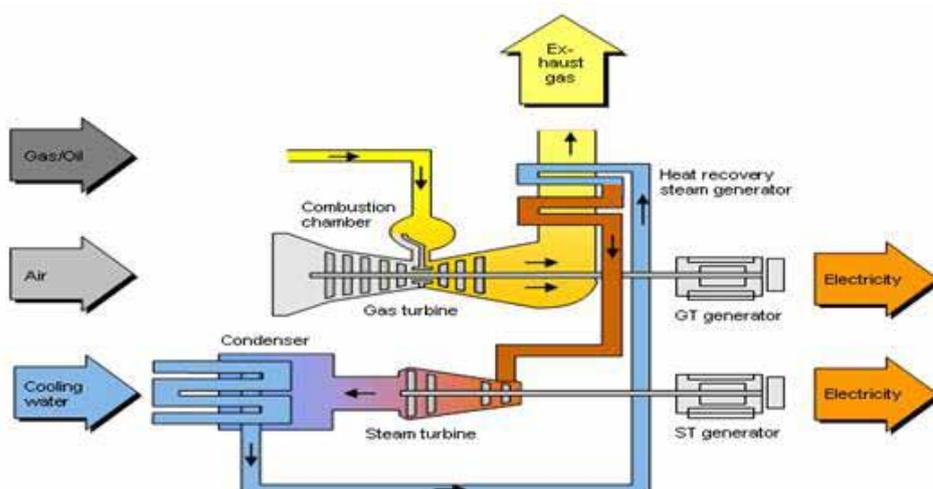
## Technology and Processes

The Plant (Sohar-2 IPP) is located approximately 200km northwest of Muscat in Oman, within the Sohar Industrial Port area, between the plot of the existing Sohar-1 IWPP and Sohar Aluminium Power Plant. The facility entered into full commercial operation on 3 April 2013.



The Plant consists of two Siemens AG SGT5-4000F gas turbines (GT), two triple pressure heat recovery steam generators (HRSG) and a Siemens AG SST5-5000 steam turbine (ST). The condenser is cooled via a once through seawater system. Seawater is extracted from the existing common intake (shared facility) and discharged to an existing common outfall channel in accordance with the Seawater Extraction Agreement. The gas turbines are fitted with by-pass stacks to enable the operation in open cycle. Although capable of open cycle operation, the normal operating mode of the Plant is in combined cycle (CCGT) for higher thermal efficiency. At site reference conditions of 50°C ambient temperature and 30% relative humidity, the Plant has a net power capacity of approximately 744 MW at COD.

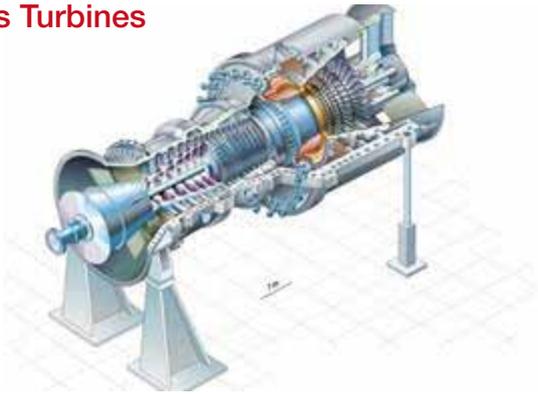
With this technology, the energy for electricity generation is obtained from the combustion of natural gas. Hot combustion gases formed by the combustion of natural gas drive a gas turbine, which, in turn, rotates an alternator to produce electricity. After driving the gas turbine, the exhaust gases are still hot enough to produce steam in a heat recovery boiler (HRSG). The steam generated in the heat recovery boiler drives a steam turbine, which rotates another alternator to produce additional electricity. The CCGT technology is well proven and more efficient than conventional power plant technology. The process is explained in more detail below:



The Plant is connected to the gas transmission infrastructure owned by MoG and operated by OGC and to the main interconnected transmission system at 220 kV which is owned and operated by the OETC. The Plant is designed for black start operation by means of black start diesel generators which are capable of starting the plant.

The auxiliary power for the Plant is derived from the Plant's internal electrical system with back up from the grid. The equipment and facilities required for the operation, testing, maintenance and repair of the equipment (for example control room, laboratory, stores, workshop, etc.) are available on site.

## Gas Turbines



Each gas turbine consists of an air compressor, a combustor, a turbine and an exhaust. Air is drawn in from the atmosphere and compressed before it is fed into the combustor. Gas fuel, which is drawn from gas pipelines, burns in the combustor in the presence of the compressed air from the compressor. The gases produced in the combustor, a mixture of high temperature and high pressure hot gases, drive the turbine. The rotational energy of the turbine rotates the alternator, which produces electricity. The voltage level is stepped up through a transformer before it is fed to the grid.

The SGT5-4000F gas turbine concept builds on more than 40 years' experience with heavy-duty gas turbines at Siemens and Siemens-Westinghouse. The model of SGT5-4000F has been adopted from previous gas turbine models, including the following features:

- 15-stage high-efficiency compressor;
- annular combustion chamber with 24 hybrid burners for uniform flow and temperature distribution, including a full ceramic heat shield to minimize cooling air requirements and allow for higher temperatures;
- improved turbine blade design to withstand high thermal stresses using a heat resistant alloy and an additional ceramic coating. They are cooled internally through a complex array of air channels and externally by film cooling. These measures combine to ensure a long blade service life;

- fail-safe hydraulic turbine blade tip clearance control for optimized radial clearances and hence maximum performance; and
- easy-to-service design thanks to an annular walk in combustion chamber, which enables inspection of hot-gas-path parts without cover lift.
- dual-fuel hybrid burner for operation with gas and oil as back up in case of gas supply interruption.

This combustion system combines all the advantages of optimal combustion, including:

- high thermal efficiency;
- low NOx and CO emissions;
- low pressure drop; and
- high operating flexibility.

## Heat Recovery Steam Generators

The individual gas turbines exhaust hot gases are directed into naturally circulated HRSGs, which generate steam at three pressure levels. The high pressure steam from each of the heat recovery steam generators is combined in a common header and passes to the steam turbine as is the intermediate pressure and low pressure steam. A condensate pre-heater is integrated in the HRSG. This arrangement enables higher efficiencies of the combined cycle power plant, by using the exhaust gas energy to preheat the condensate before it passes towards the feed water pump and into the LP-system.

## Steam Turbine

The steam generated in the heat recovery boilers is used to generate additional electricity through a steam turbine (SST5-5000) and a separate alternator. The steam turbine consists of a combined high/intermediate pressure and low pressure turbine. The steam turbine blades provide high efficiency due to an advanced blading technology.

## Generators

The gas turbine and steam turbine generators are of two-pole type, with direct radial hydrogen cooling for the rotor winding and indirect hydrogen-cooling for the stator winding.

The hydrogen filled generator casing is a pressure-resistant and gas-tight construction and is equipped with end shields at each end. The hydrogen cooler is subdivided into four sections. Two sections are arranged at each generator end.